

Culture media for the production of biomass of green microalgae (Chlorophyta) at low cost

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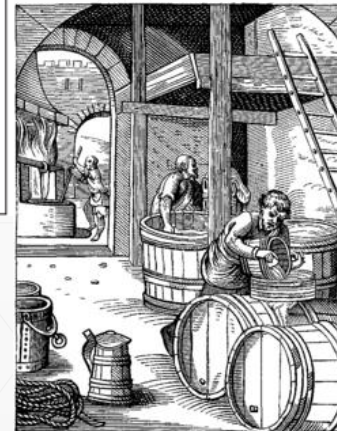
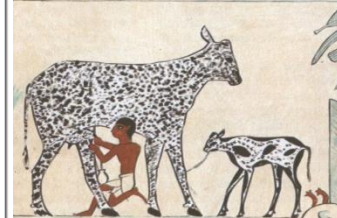
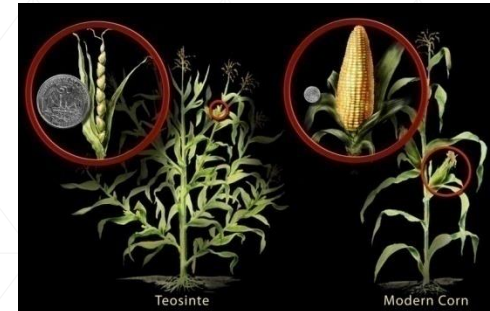
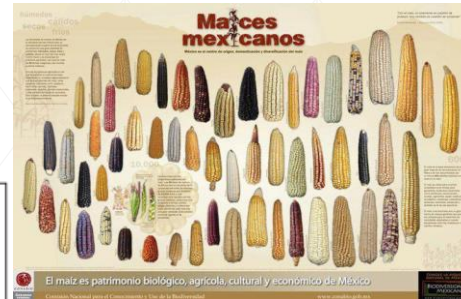
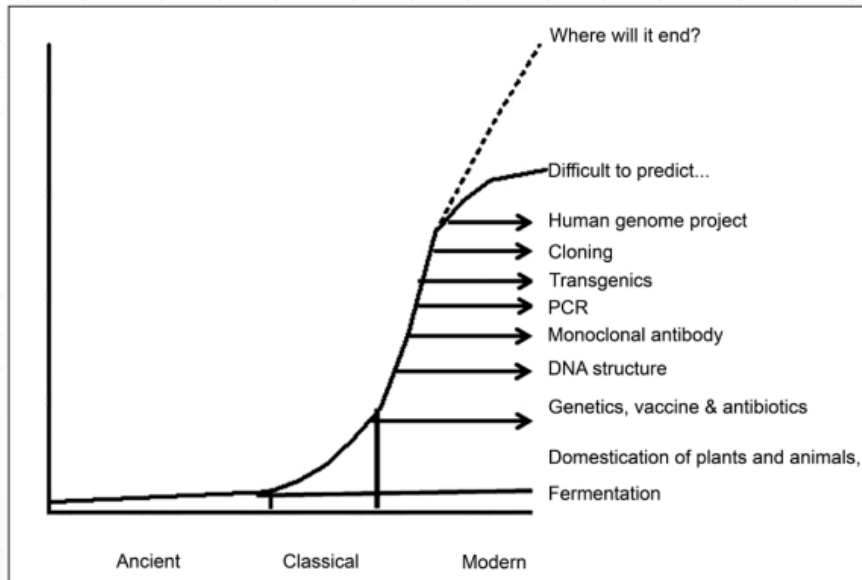
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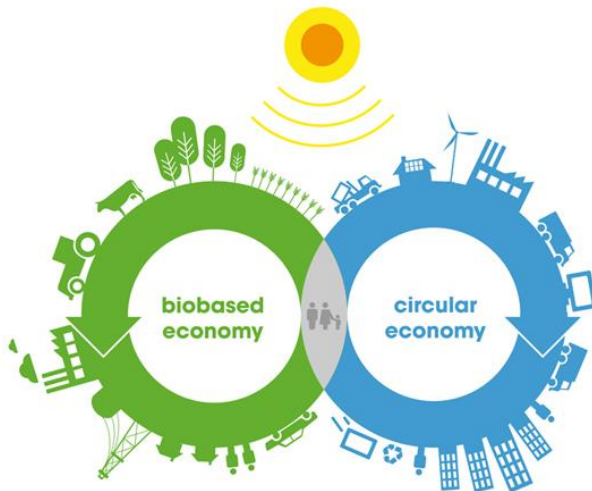
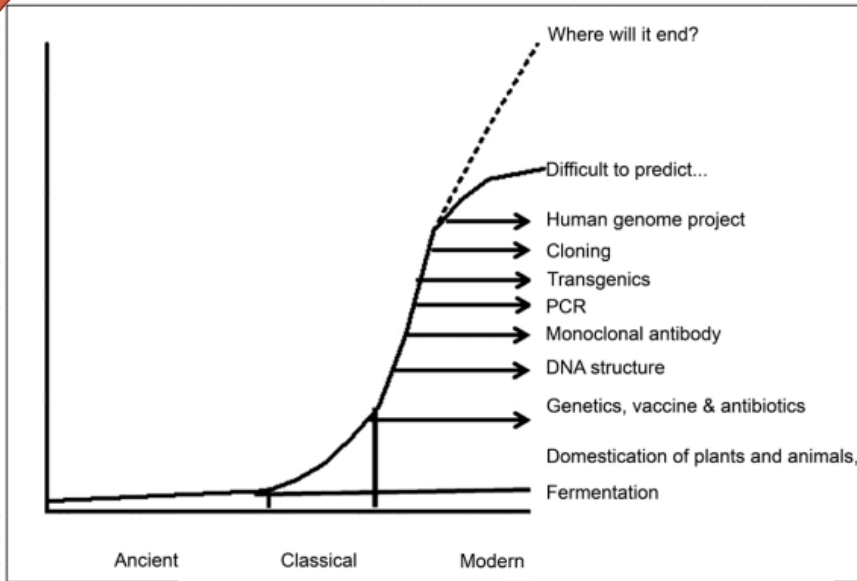
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Biotechnology and the 21st Century

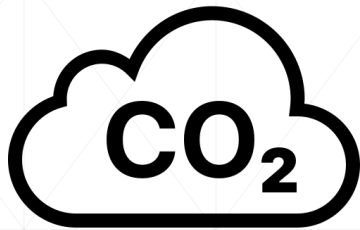


Biotechnology and the 21st Century



The Advantages of Algal Biomass

High CO₂ absorption

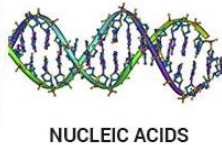


Growth capacity in saline
waters and effluents



Need for little area
compared to traditional cultures

High content of compounds of interest



(Chisti, 2008; Oncel, 2013; Raheem et al., 2018)



Constant challenges in algae biomass production

- Selection of the most productive strains
- Low-cost culture media
- Photobioreactors
- Harvest
- Bioproducts
- Commercialization



Hypotheses

I. Replacing the standard medium with **fertilizers** can **reduce production costs** without reducing productivity,

II. **Different nitrogen sources** alter the composition of metabolites present in algal biomass,



III. Grow microalgae in a chemically **indefinite medium**, as **industrial effluents (POME)**, at low cost,

IV. The growth of microalgae in industrial effluents is capable of **promoting their bioremediation.**



Chemically definite medium

A low-cost approach for *Chlorella sorokiniana* production through combined use of urea , ammonia and nitrate based fertilizers.

Bioresour Technol Reports 9.

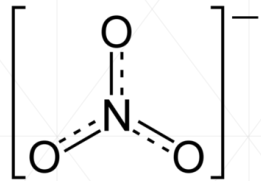
Ribeiro DM, Fernando L, Cunha G, Costa L, Jungmann L, Christopher T, Williams R, Alves S, Brasil F (2020)



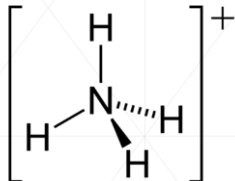
Specific objectives – Experimentation

Formulation of medium

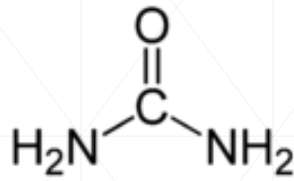
Nitrate



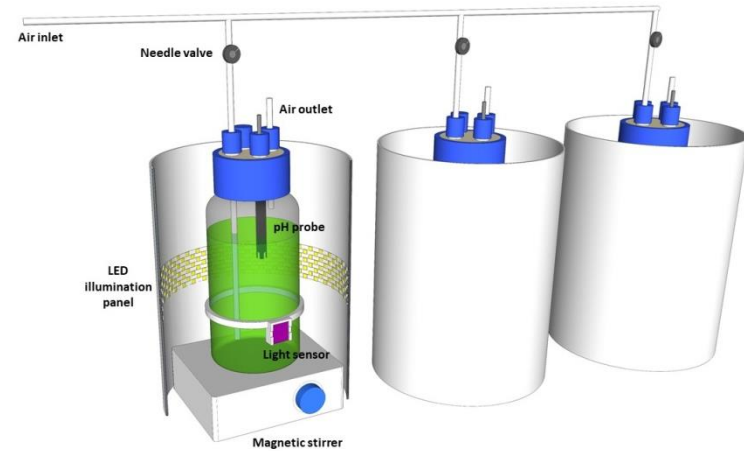
Ammonium



Urea



Automated photobioreactor



Characterization of biomass

Carbon, nitrogen and hydrogen and proteins



Elementary analyzer
CHNS / O

Soluble, structural and reserve sugars



Van Wychen e Laurens, (2016)

FAME



Van Wychen et al., (2013)

Pigments
(chlorophyll a and b, carotenoids)



Lichtenthaler e Wellburn (1983).

Amino acids and organic acids



Lisec et al., 2006

Estimation of biomass production costs



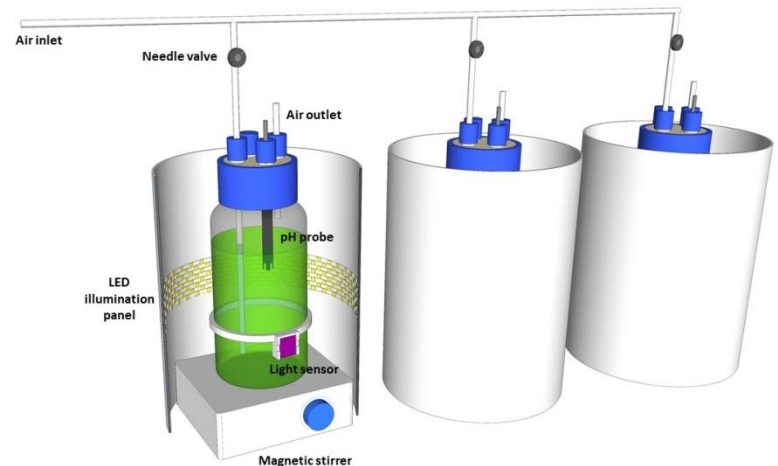
Chlorella sorokiniana LBA # 39



Cell concentration - 2×10^5 cel / ml
pH 6,8, Light/dark - 16h / 8h (1500 lux)
Temperature - 28 ± 1 ° C
Air flow - 2 L / min
with 0,1% (v / v) of CO₂ (1000 ppm).

Every 5 minutes, the system recorded the microalgae density and pH in each reactor during 8 days.

Collection of microorganisms from Embrapa Agroenergy (Laboratório de Biotecnologia Algal - LBA). Collected at Chapada Imperial, Brasília / DF



- **BLUE GREEN 11 (BG11)**
- **BLUE GREEN UREA (BGU)**
- **BLUE GREEN NITROGEN MIX (BGNIM)**



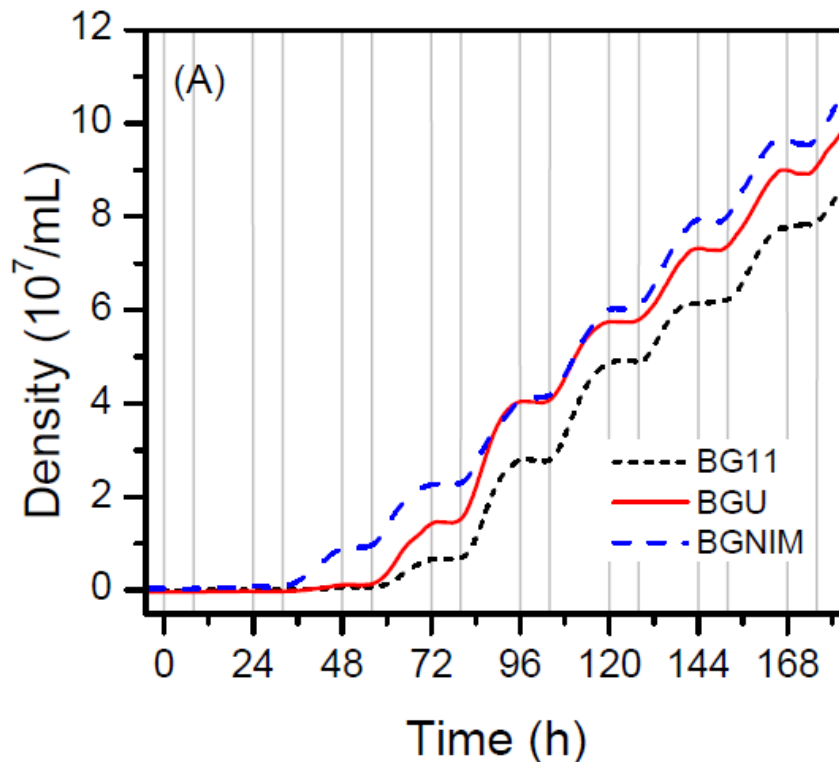
Formulation			
Elementos	BG 11 mg/L	BGU mg/L	BGNIM mg/L
N	247.59	247.62	249.00
H	6.60	42.17	40.37
C	6.49	112.49	102.00
O	946.00	240.12	232.30
S	9.79	9.79	11.04
Fe	1.28	1.28	2.66
Cl	7.12	7.12	-
K	11.49	11.49	11.60
Mg	7.40	7.40	7.40
Na	252.60	5.40	-
P	9.10	9.10	9.42
Zn	0.05	0.05	3.38
Co	0.01	0.01	-
Cu	0.02	0.02	0.36
Mn	0.50	0.50	2.48
Mo	0.15	0.15	0.04
Ca	9.81	9.81	9.77
B	0.50	0.50	2.10

Formulation	BG 11 (mg/L)	BGU (mg/L)	BGNIM (mg/L)
NaNO ₃	1500	-	-
CH ₄ N ₂ O	-	530	-
CH ₄ N ₂ O	-	-	510
KH ₂ PO ₄	40	40	-
NH ₄ H ₂ PO ₄	-	-	35
MgSO ₄ ·7H ₂ O	75	75	-
MgSO ₄ ·7H ₂ O	-	-	75
CaCl ₂ ·2H ₂ O	36	36	-
Ca (NO ₃) ₂	-	-	40
Na ₂ CO ₃	20	20	-
EDTA NA ₂	1	1	-
Co(NO ₃) ₂ ·6H ₂ O	0,05	0,05	-
Na ₂ MoO ₄ ·2H ₂ O	0,39	0,39	-
H ₃ BO ₃	2,86	2,86	-
CuSO ₄ ·5H ₂ O	0,08	0,08	-
MnCl ₂ ·4H ₂ O	1,81	1,81	-
ZnSO ₄ ·7H ₂ O	0,22	0,22	-
C ₆ H ₈ FeNO ₇	6	6	-
C ₆ H ₈ O ₇	6	6	-
Micronutrientes	-	-	100



*Growth dynamics of *Chlorella sorokiniana* in the three formulations of culture media*

Microalgae density

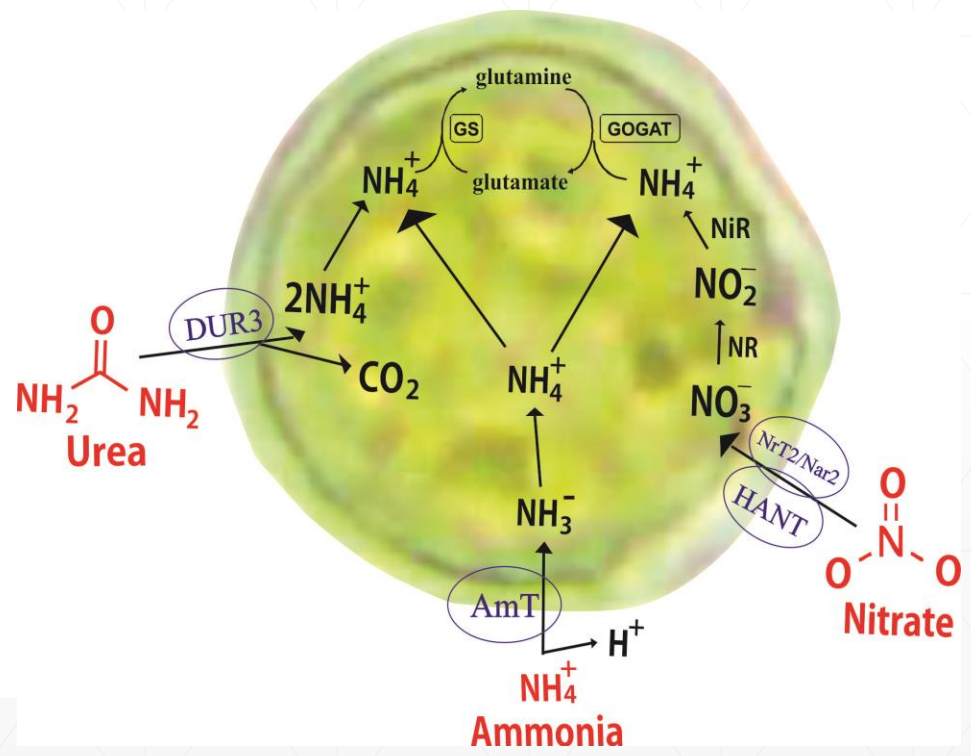
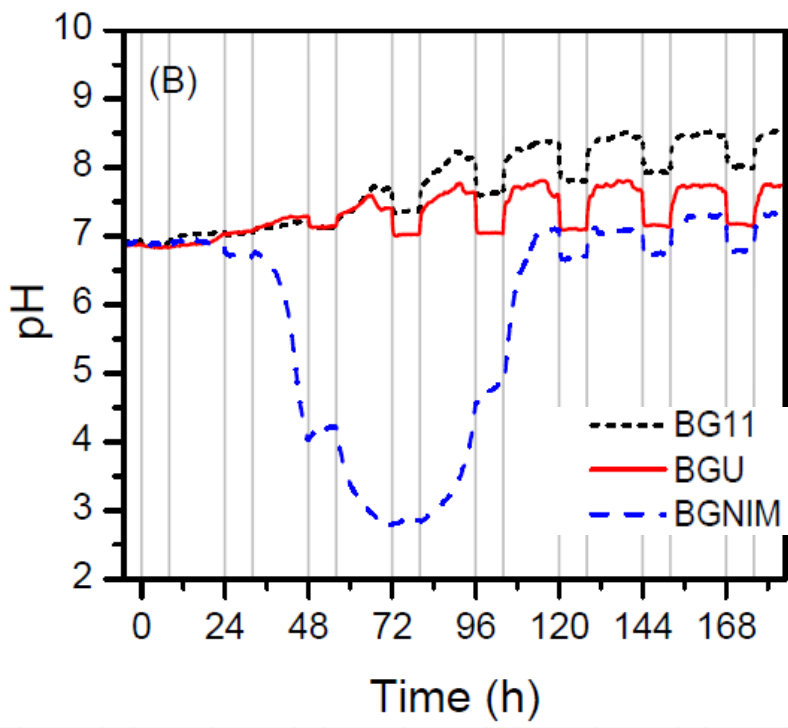


**Biomass productivity varied between 47 and 50 $\text{mg} \cdot \text{L}^{-1} \cdot \text{d}^{-1}$,
No statistical difference was observed in the rate of growth and productivity of biomass between the three media tested**



Growth dynamics of *Chlorella sorokiniana* in the three formulations of culture media

Culture pH value.



Chlorella sorokiniana|LBA#39

BG11

BGU

BGNIM

Protein (%)41.67^b44.57^a44.63^a

Increase of approximately 7% of proteins

Proteins are one of the most valuable fractions of algae biomass when considering use as animal feed and human food (Odjadjare et al., 2017).

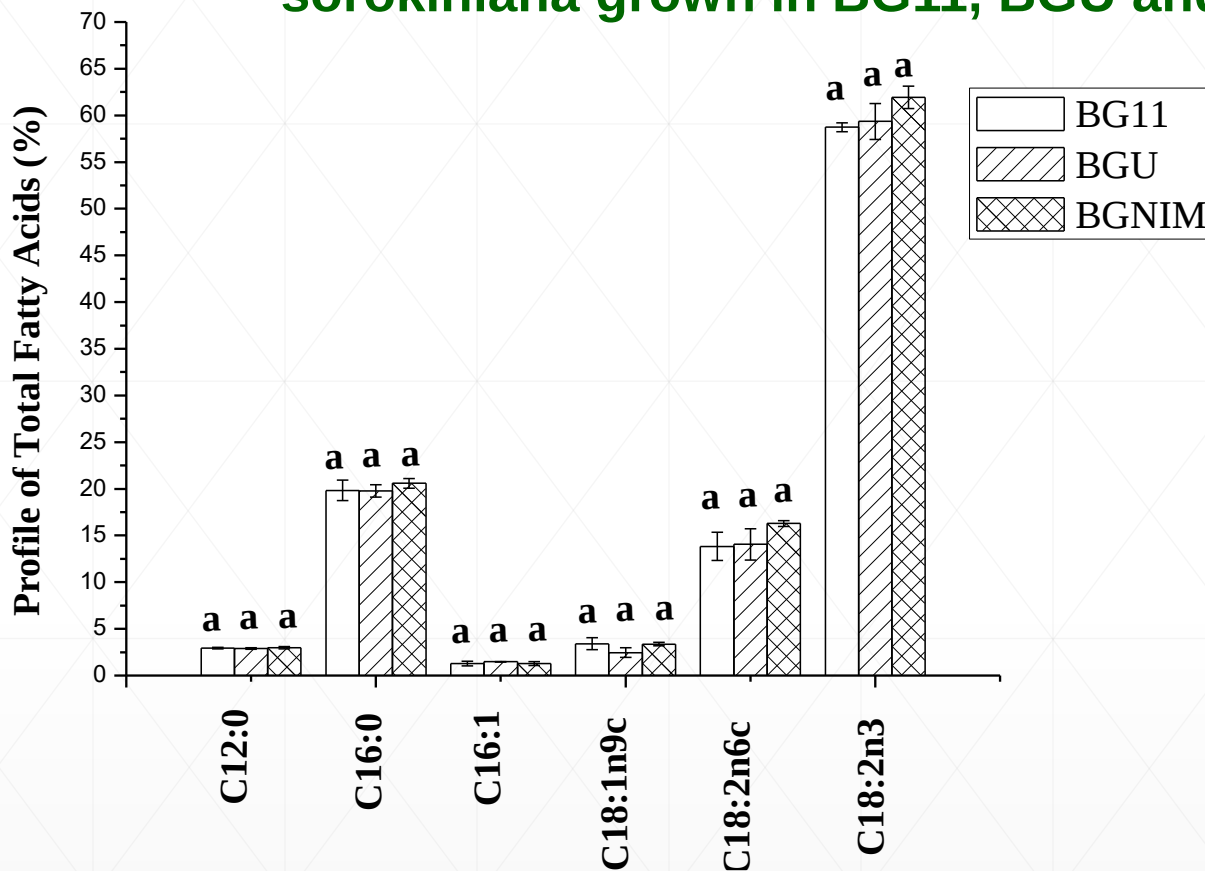


<i>Chlorella sorokiniana</i> LBA#39	BG11	BGU	BGNIM
Chlorophyll a (%)	2.30 ^b	2.60 ^a	1.70 ^c
Chlorophyll b (%)	1.10 ^b	1.30 ^a	0.60 ^c
Carotenoids (%)	0.43 ^b	0.58 ^a	0.61 ^a

Approximately 41% increase in carotenoids

Chlorella species represent a strong candidate for commercial production of algae carotenoids and, in addition to their economic value, carotenoids play an important role in the robustness of microalgae to photo-oxidation (Patias et al., 2017).

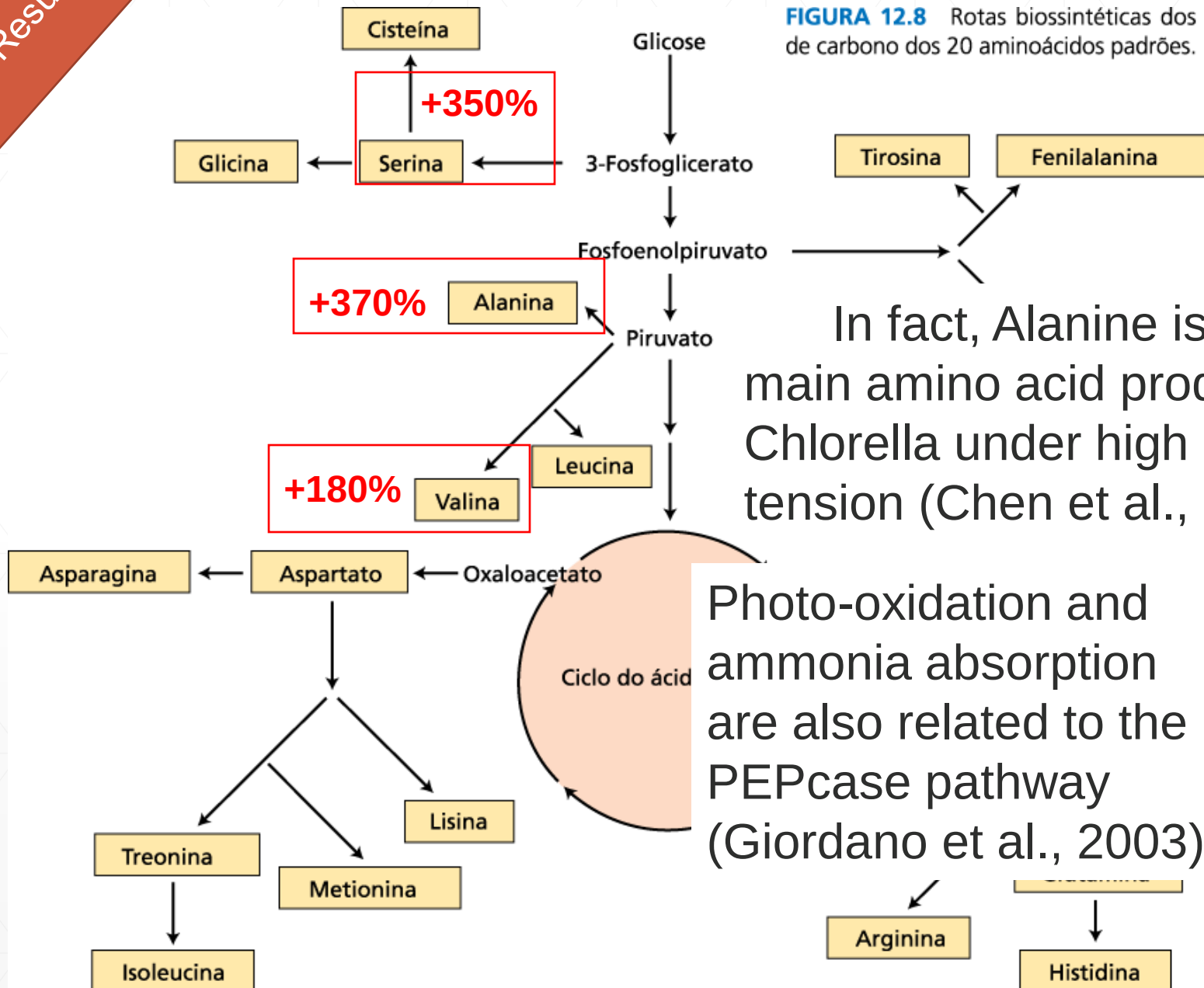
Profile of fatty acid methyl esters (FAMES) of *Chlorella sorokiniana* grown in BG11, BGU and BGNIM culture media



Profile of fatty acid methyl esters (FAMES) from *Chlorella sorokiniana* grown on BG11, BGU and BGNIM culture media. All the experiments were conducted in three independent replicates (n=3). The results are presented as means of the replicates $\pm$ error bars show the standard deviation.

* Means followed by the same letter do not differ by Tukey test at the 5% probability level.

FIGURA 12.8 Rotas biossintéticas dos esqueletos de carbono dos 20 aminoácidos padrões.



In fact, Alanine is the main amino acid produced in *Chlorella* under high oxygen tension (Chen et al., 2017)

Photo-oxidation and ammonia absorption are also related to the PEPcase pathway (Giordano et al., 2003)

Comparison between productivity and costs of tested media

Estimates	BG11	BGU	BGNIM
Biomass Productivity ($\text{mgDW} \cdot \text{L}^{-1} \cdot \text{d}^{-1}$)	50.93	48.81	47.93
Biomass Productivity ($\text{ton} \cdot \text{year}^{-1}$) ^a	2.40	2.30	2.30
Total Protein Productivity ($\text{ton} \cdot \text{year}^{-1}$)	1.01	1.04	1.02
Total Carbohydrates Productivity ($\text{ton} \cdot \text{year}^{-1}$)	0.54	0.53	0.56
Total FA Productivity ($\text{ton} \cdot \text{year}^{-1}$)	0.15	0.15	0.14
Bio-ethanol Productivity ($\text{L} \cdot \text{year}^{-1}$) ^b	328.70	318.30	338.90
Biodiesel from FA Productivity ($\text{kg} \cdot \text{year}^{-1}$) ^c	158.90	152.30	142.60
Cost 1 L of Medium (USD) ^d	0.17	0.06	0.01
Cost for 1kg Biomass (USD) ^d	470.41	171.22	19.37

^aYear round estimates considering $200 \text{ m}^3 \cdot \text{d}^{-1}$ with 240 working days per year, ^bEstimated based on the conversion rate of 0.6 L per kg of total carbohydrates, ^cEstimated based on the conversion rate of 1 kg of fatty acid to 1 kg of biodiesel (Cabanelas et al., 2013; Santana et al., 2017), ^dUSD = United States Dollar

Cost analyzes of the different media indicate that

Replacing the nitrogen source with urea (BG11 → BGU) has the potential to **reduce the cost of the medium by 65%**

Formulation with commercial fertilizers (BG11 → BGNIM), the cost is **reduced by approximately 95%**

Chemically indefinite medium

Selection and cultivation of microalgae in palm oil industry effluent for nutrient removal and algal biomass production.

Ribeiro D.M.; Cereijo, C.R.; Santana H.; Nascimento, R.C.; Calsing, L.C.G.; Siqueira, F.G.; Brasil, B.S.A.F.

Specific objective

- Select high strain growth rate in effluent (POME),
- Cultivate in a 15 L photobioreactor,
- Evaluate your bioremediation potential
- Characterize the biomass produced



- World palm oil production exceeds 55 million tons annually,
- Market over \$ 34 billion a year,
- Industrial production of 1 ton of crude palm oil requires about 5 to 7.5 tons of water,
- More than 200 million tons of effluent from the palm oil mill (POME).



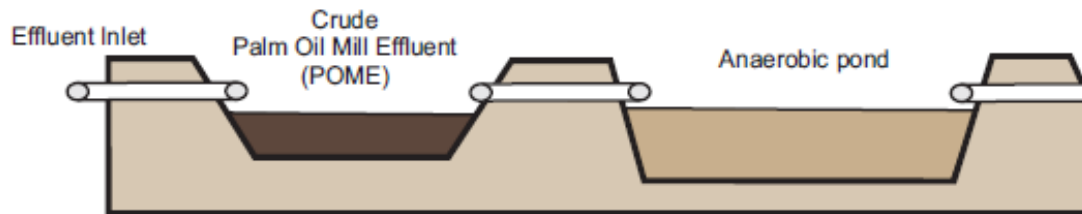


Denpasa – Dendê do Pará S/A

Óleo de Palma

Palm oil mill (POME) effluent treatment ponds in the agro-industry (DENPASA - Dendê do Pará S / A)

Palm Oil Mill Effluent (POME) wastewater treatment ponds in agro industry



Collect point of Palm Oil Mill Effluent



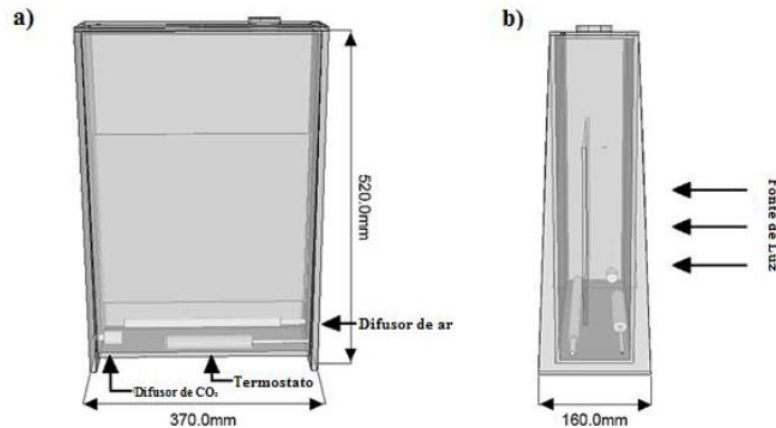
Embrapa|LBA#8
Embrapa|LBA#13
Embrapa|LBA#32
Embrapa|LBA#35
Embrapa|LBA#36
Embrapa|LBA#37
Embrapa|LBA#38
Embrapa|LBA#39
Embrapa|LBA#40
Embrapa|LBA#41
Embrapa|LBA#45
Embrapa|LBA#46
Embrapa|LBA#47
Embrapa|LBA#48
Embrapa|LBA#49
Embrapa|LBA#50
Embrapa|LBA#51
Embrapa|LBA#52

Chlorophyta

18 Microalgae strains from the Collection of Microorganisms and Microalgae for Agroenergy and Biorefineries of the Brazilian Agricultural Research Corporation - Embrapa (Brasília-DF)



Photobioreactor and culture condition



Photobioreactor - **15L air lift**

Working volume - 13L

Aeration 60 Lh⁻¹

CO₂ (v/v) - 5%

12h / 12h photoperiod

Luminous intensity 35 klux

Temperature

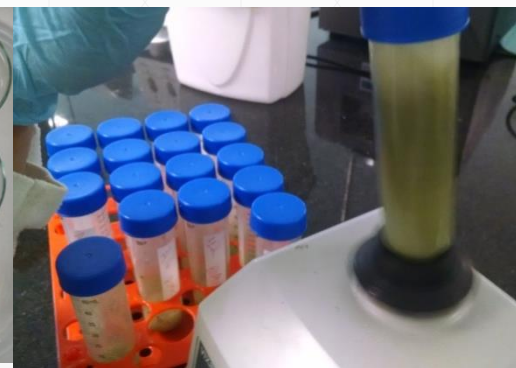
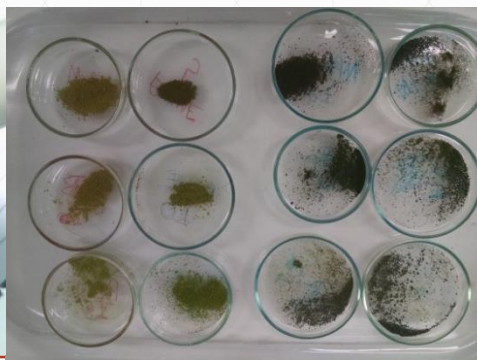
25 ° C in the dark and

35 ° C in the clear



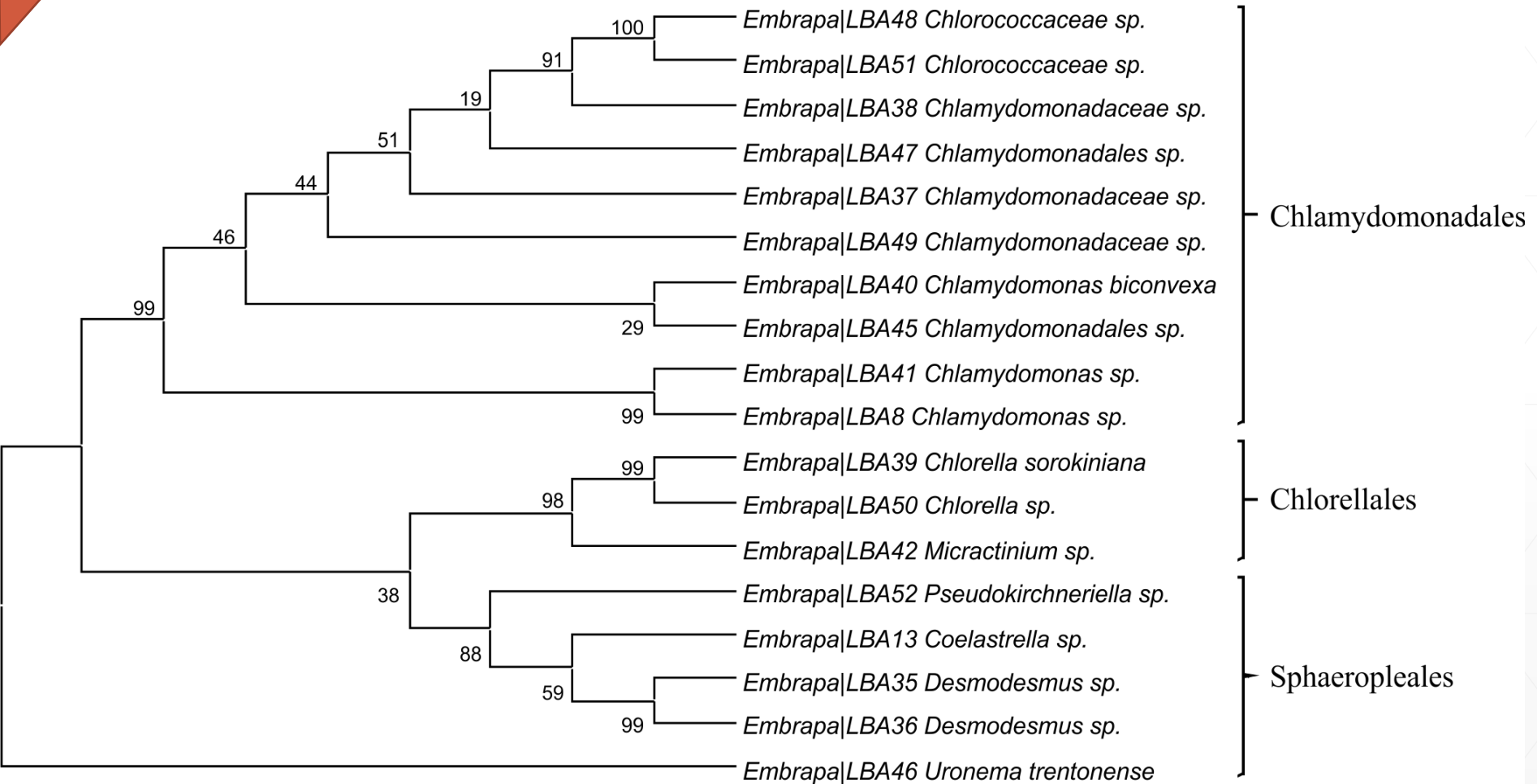
Análise da composição bioquímica da biomassa

- Total solids and ashes - Wychen and Laurens (2015)
- Total proteins – MicroKjeldahl
- Carbohydrate content and profile - Wychen and Laurens (2015)
- Lipid content - Ankom XT15
- Lipid profile - Wychen, Ramirez and Laurens (2015)
- Carotenoids by Lichtenthaler, H., Wellburn, A., 1983



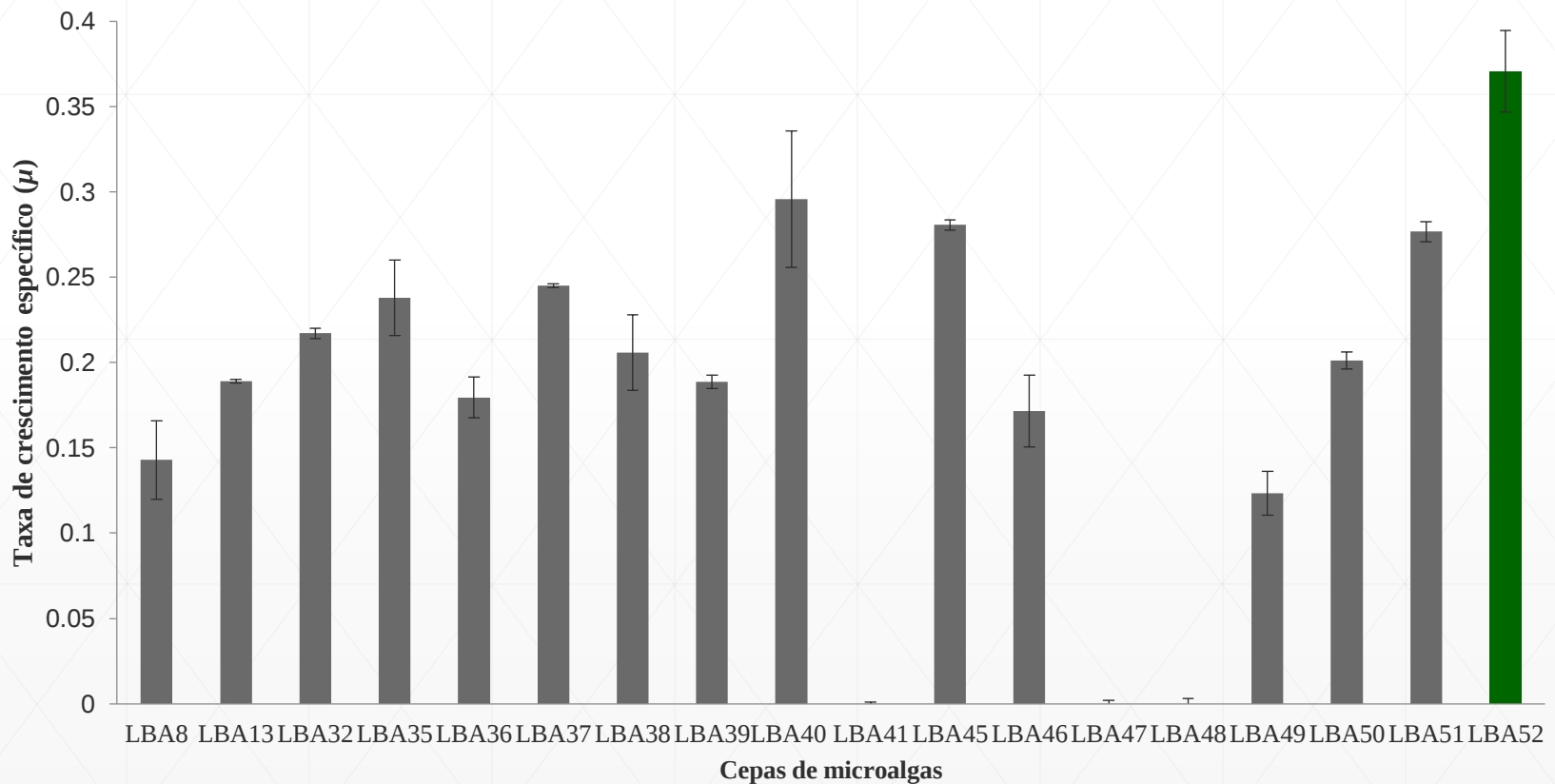
The 18 green microalgae strains of the Phylum Chlorophyta used in this study based on the sequence of the nuITS2 marker

Ordem



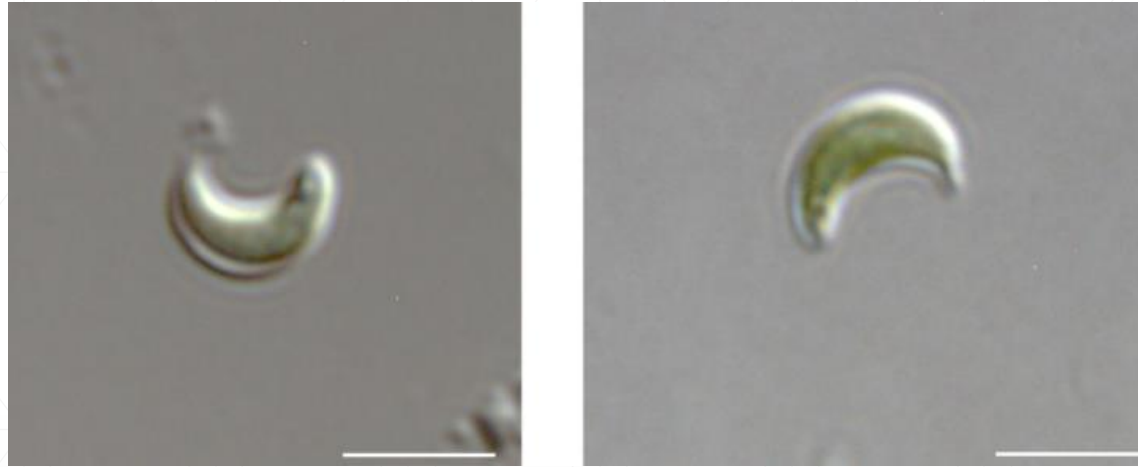
Screening of microalgae for growth in POME

Specific growth rate of 18 microalgae strains grown in 500 ml Erlenmeyer flasks containing 250 ml of POME for 10 days



Resultado obtido por contagem de células em câmara de Neubauer

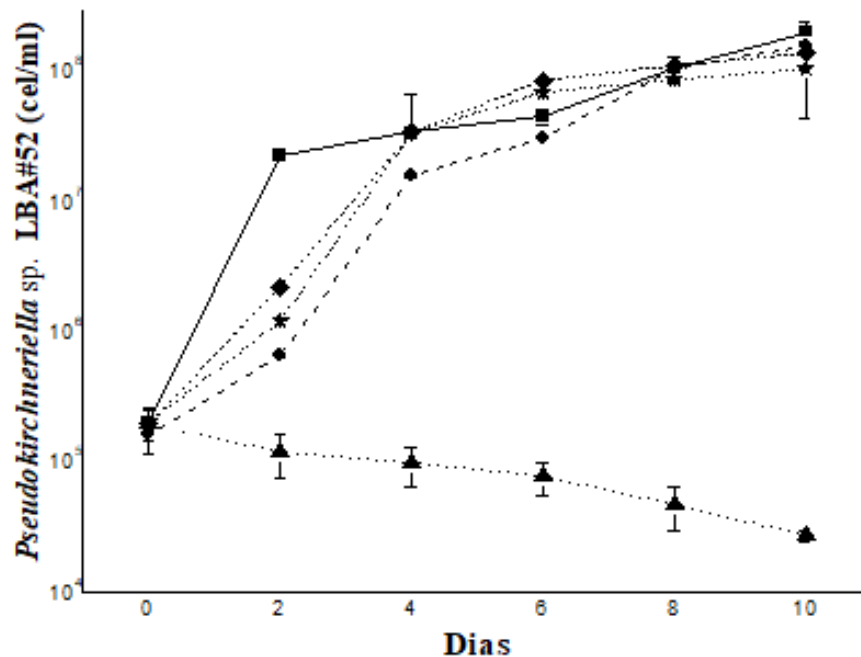
Pseudokirchneriella sp. LBA # 52



Collection of microorganisms from Embrapa Agroenergy

Collected in the POME stabilization pond, in Santo Antônio Tauá / PA. Therefore, an indigenous strain

Growth dynamics of *Pseudokirchneriella* sp. LBA # 52



Bold Basal Medium (- ■ -)

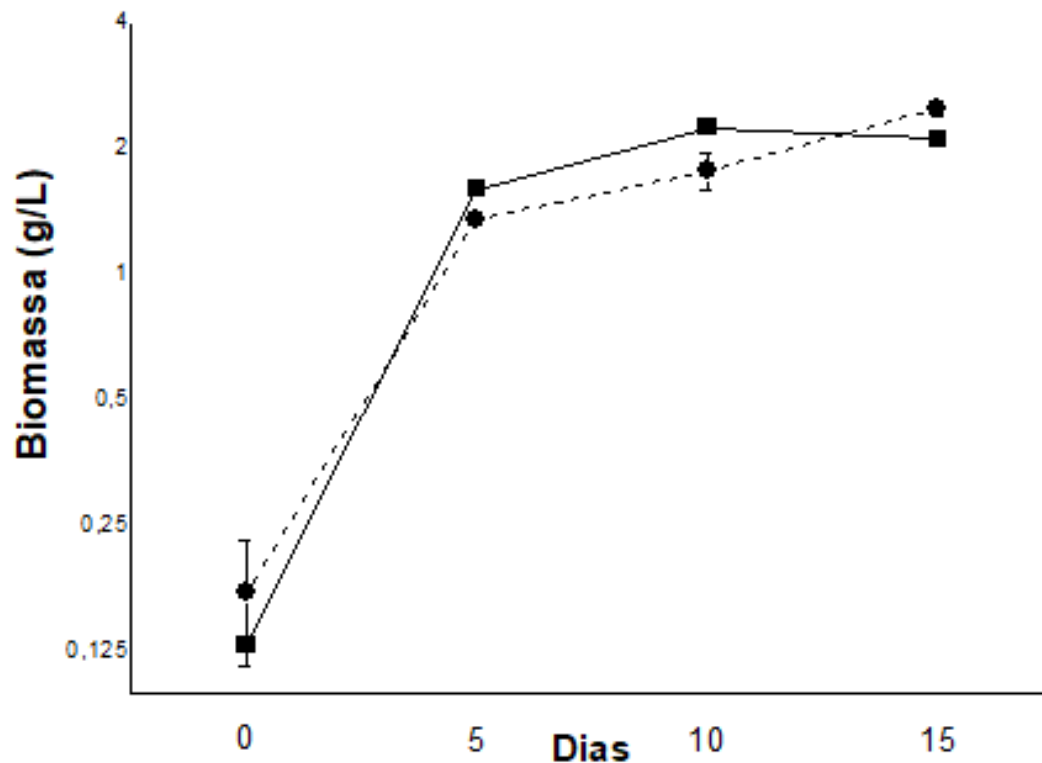
Axenic POME (autoclaved before the experiment) 12h / 12h light / dark (- ● -)

Axenic POME in dark regime (·· ▲ ··)

Non-axenic POME 12h / 12h light / dark (- ◆ -)

50% non-axenic POME, 12h / 12h light / dark (·· ★ ··)

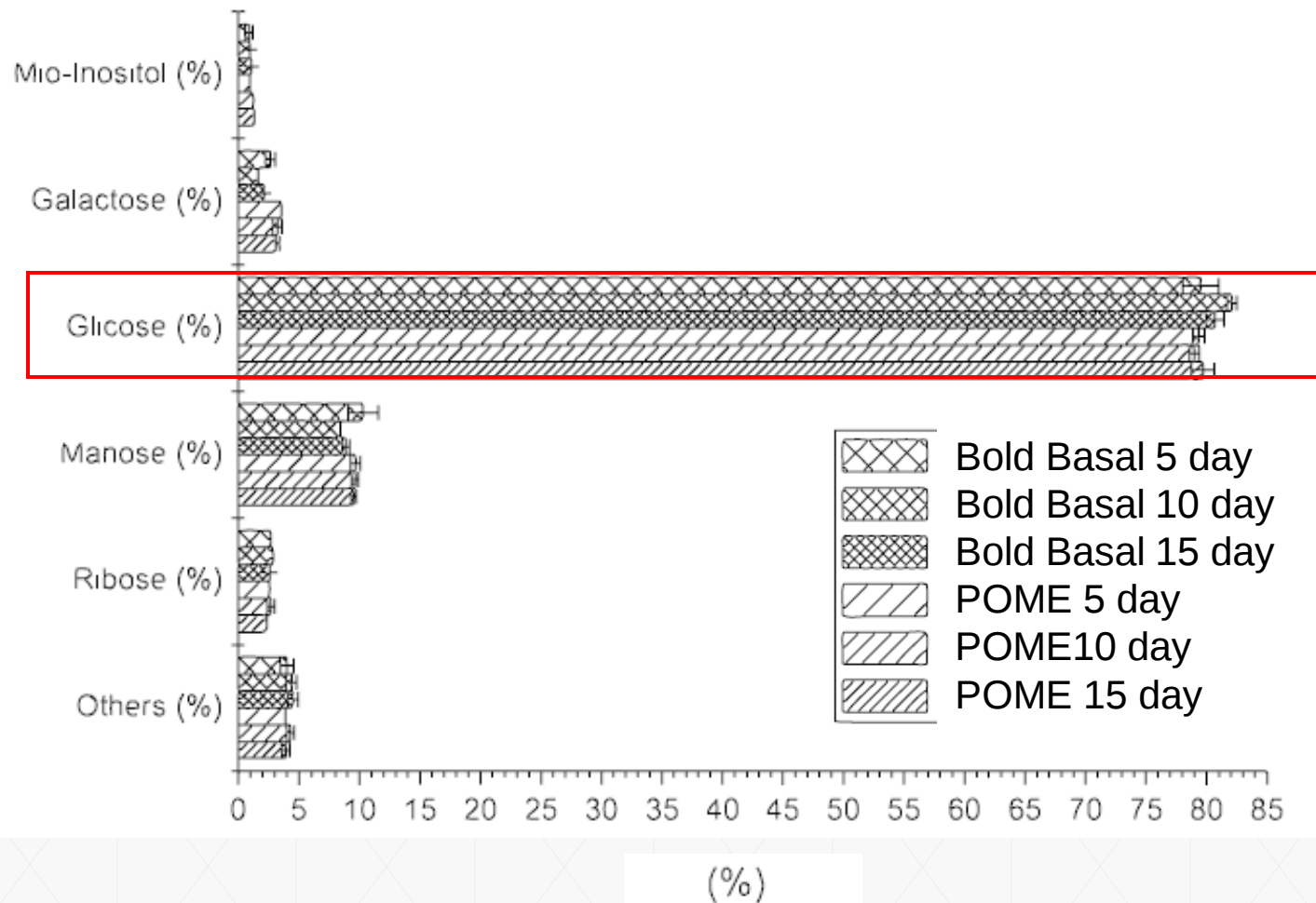
Dynamics of biomass production (dry) from *Pseudokirchneriella* sp. LBA # 52 15 L flat plate photobioreactor



Bold Basal (—■—)
POME (--●--)

After five days of cultivation,
Pseudokirchneriella sp.
showed productivity of $320 \text{ mgDW} \cdot \text{L}^{-1} \cdot \text{d}^{-1}$ in BBM and
 $272 \text{ mgDW} \cdot \text{L}^{-1} \cdot \text{d}^{-1}$ in 100%
POME

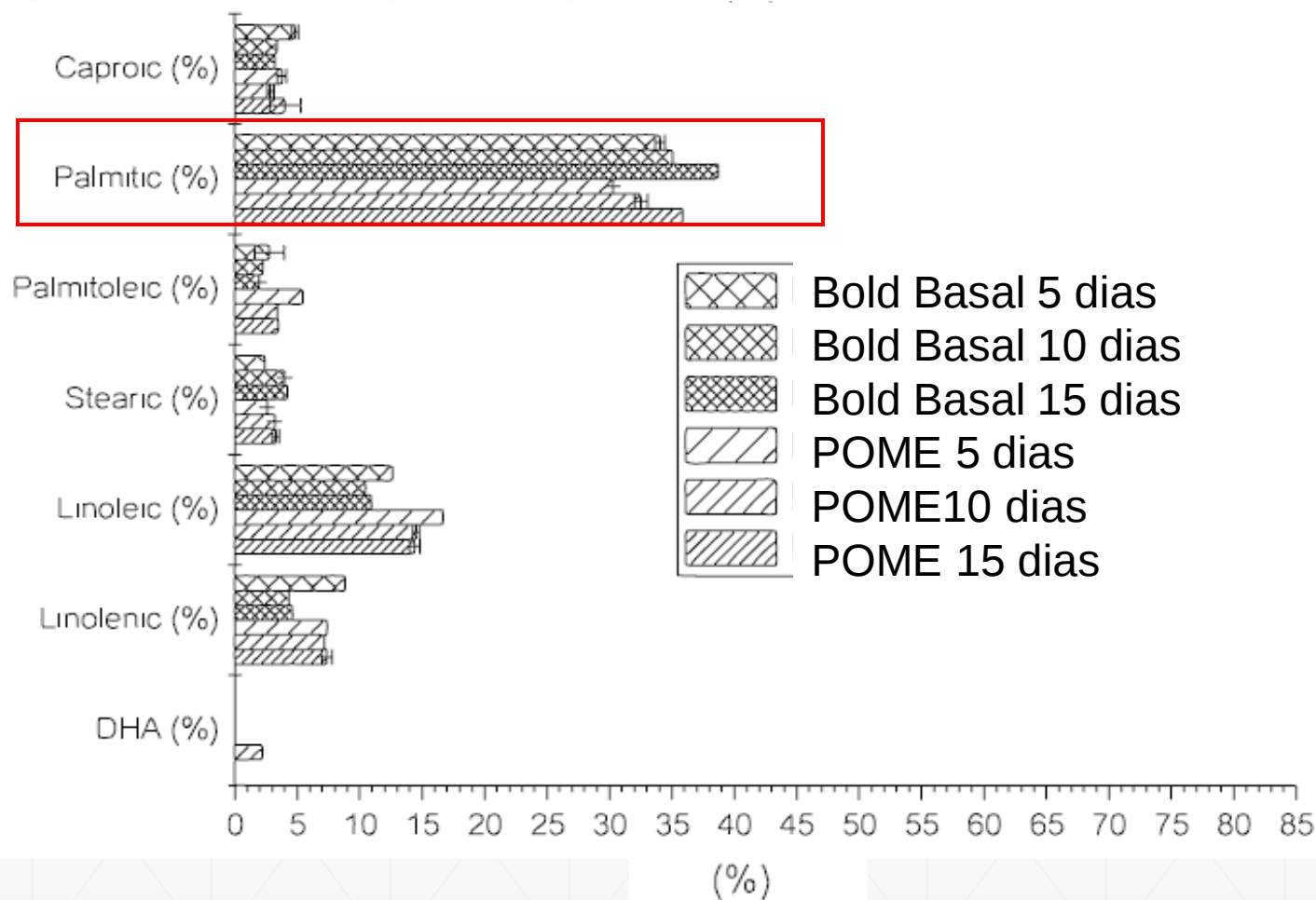
Profile of carbohydrates accumulated in *Pseudokirchneriella* sp. LBA # 52 grown in different media



Resultado obtido por cromatografia líquida de alta performance (HPLC)

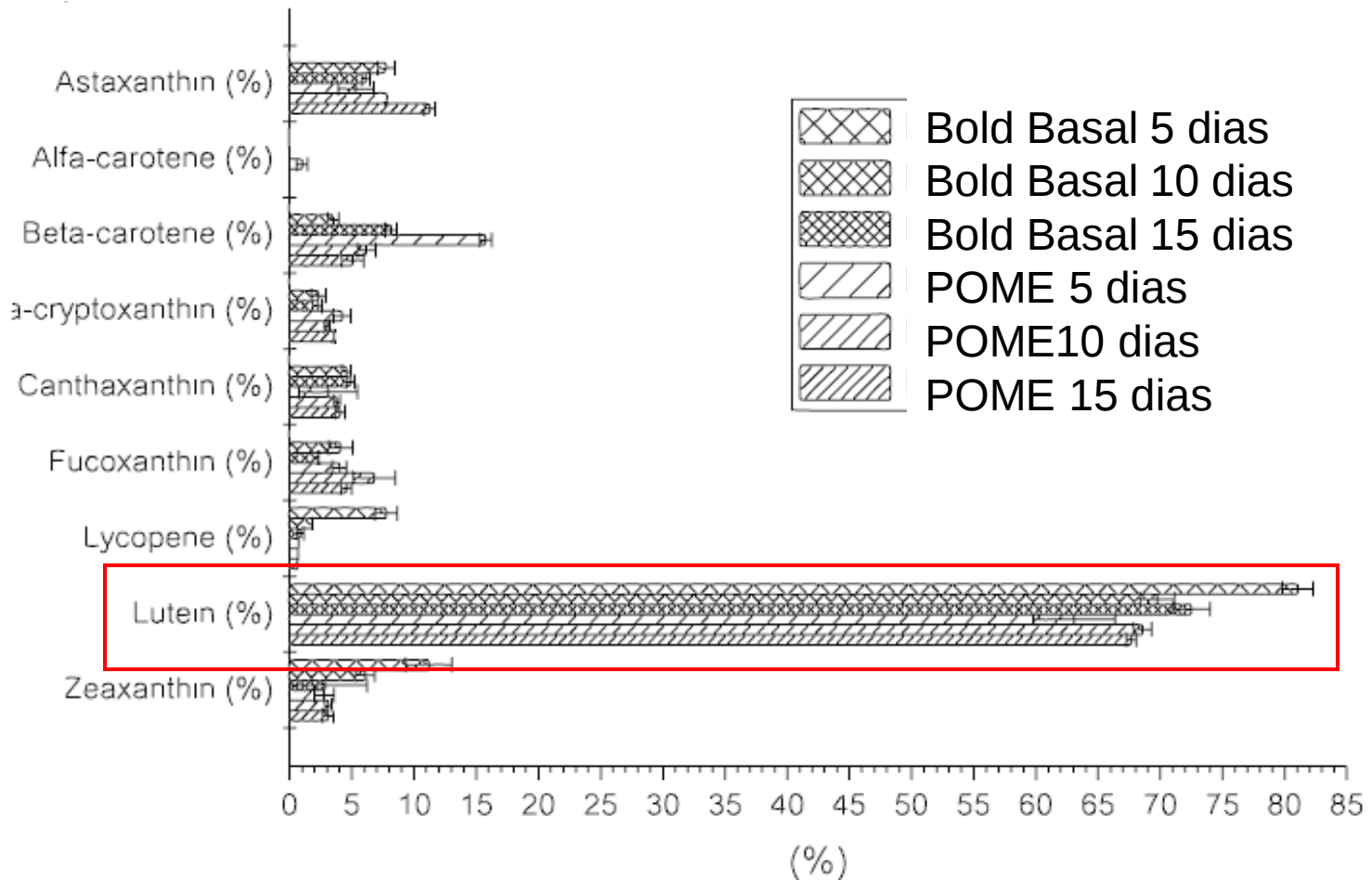


Profile of fatty acid methyl esters (FAME) accumulated in *Pseudokirchneriella* sp. LBA # 52 grown in different media



Resultado obtido por cromatógrafo gasosa acoplado a espectrometria de massa (GC/MC)

Profile of accumulated carotenoids in *Pseudokirchneriella* sp. LBA # 52 grown in different media



Estimated productivity between Bold Basal and POME at different times

Estimates	Bold Basal 5 days	Bold Basal 10 days	Bold Basal 15 days	POME 5 days	POME 10 days	POME 15 days
Biomass Productivity (mgDW • L ⁻¹ • d ⁻¹)	320,60	224,90	140,68	272,13	177,23	166,9
Biomass Productivity (ton.year ¹)	15,38	10,79	6,75	13,06	8,5	8,01
Total Protein (ton.year ¹)	3,01	1,67	1,14	3,12	1,85	1,59
Total Carbohydrates (ton.year ¹)	6,71	4,43	2,6	5,18	3,08	2,52
Total FA (ton.year ¹)	1,49	1,19	0,57	1,11	1,06	1,09
Bio-ethanol (L.year ¹)	4028,5	2659,5	1562,3	3113,77	1848,74	1515,07
Biodiesel from FA (Kg.year ¹)	1486,6	1190,7	566,5	1111,59	1060,82	1090,32

Year round estimates considering 200 m3.d-1 with 240 working days per year (Cabanelas et al., 2013; Ribeiro et al., 2020)

Estimated based on the conversion rate of 0.6 L per kg of total carbohydrates (Cabanelas et al., 2013; Ribeiro et al., 2020)

Estimated based on the conversion rate of 1 kg of fatty acid to 1 kg of biodiesel (Cabanelas et al., 2013; Ribeiro et al., 2020)

POME: Palm Oil Mill Effluent.

Physico-chemical characterization of crude POME and POME before and after the cultivation of *Pseudokirchneriella* sp. LBA # 52

Reduction

63.86% of COD

99.99% of Ammonium

96.72% of Phosphate



It has been reported that the cultivation of ***Chlorella sorokiniana*** in POME can **lead to a reduction of 93.36% in ammonium and 94.50% in phosphate** (Khalid et al., 2019)

The growth of ***Nannochloropsis* sp.** **promoted a 71% reduction in COD** (Emparan et al., 2020). However, both studies achieved lower algal biomass productivity than those reported in this work.



General conclusions

The low-cost chemically defined medium (BGNIM)

Increased protein and carotenoid buildup compared to standard BG11 medium

Acidification observed during the initial cultivation phase

Native strain *Pseudokirchneriella* sp. LBA # 52

Bioremediation and value-added biomass production

Opens opportunities for industrial application of microalgae and integration of algae biorefineries in industrial palm oil plants

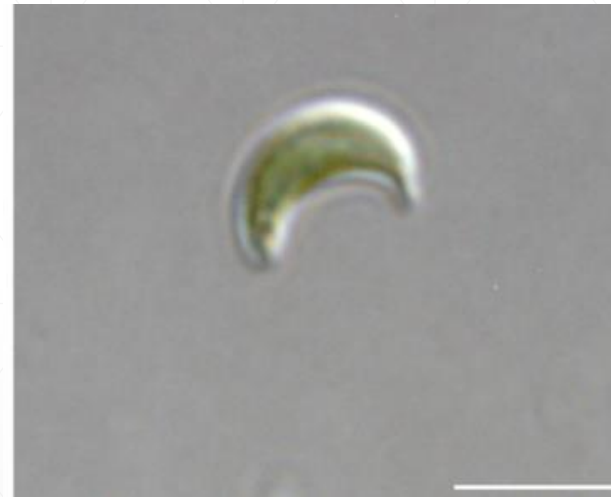


Superior strains for algal biomass production

Chlorella sorokiniana LBA#39

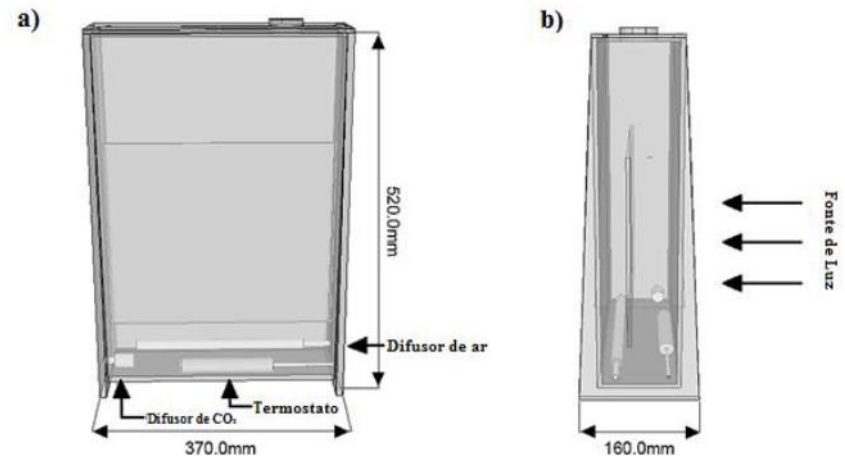
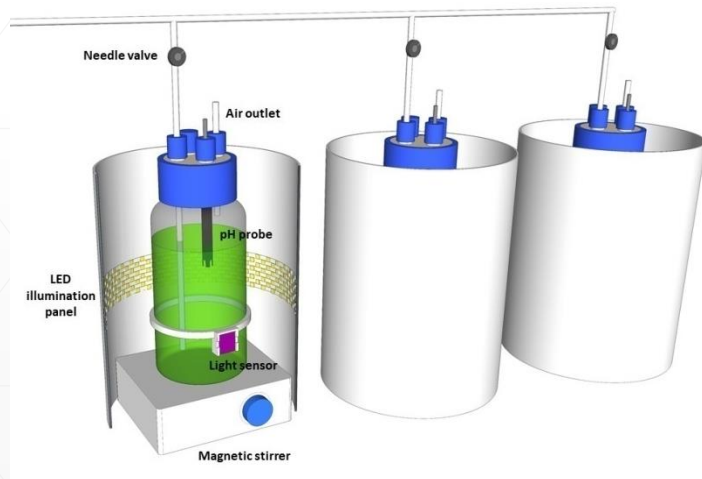


Pseudokirchneriella sp. LBA#52



Closed photobioreactor configurations in air lift cultivation systems

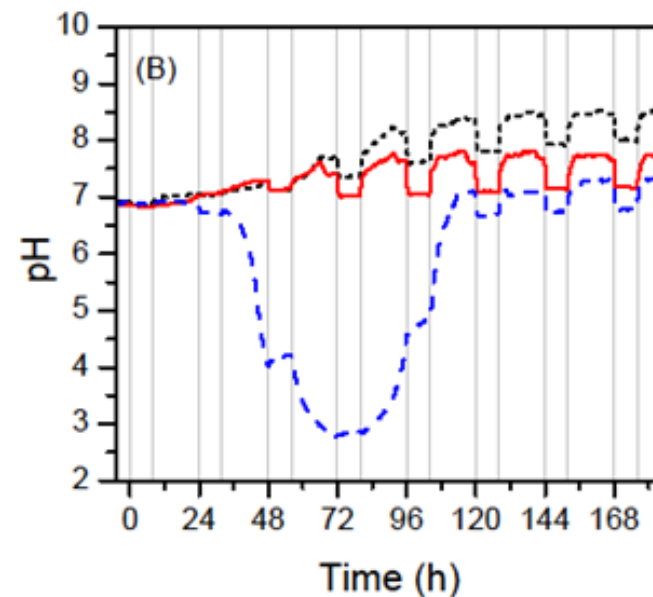
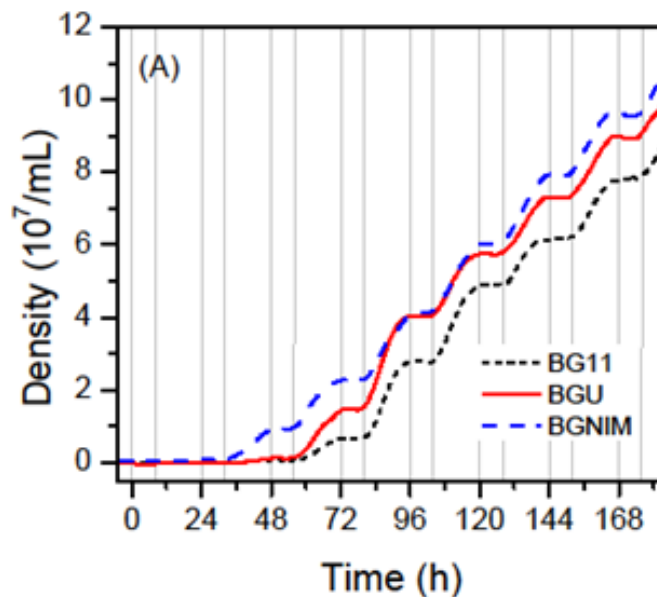
- i) 1L tubular photobioreactor with a refined automated system
- ii) 15L pilot scale photobioreactor Flate Plate



This work presents the formulation of the

Blue Green Nitrogen Mix (BGNIM)

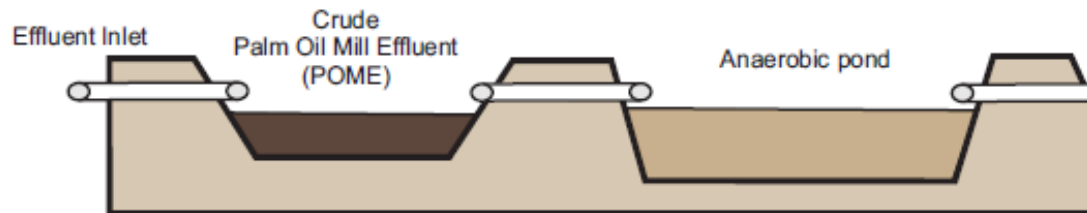
for cultivation of *Chlorella sorokiniana* LBA # 39



Bioremediation and adding value to the palm oil industry

Indication to the palm oil industry, use its own effluent, POME, and produce biomass from the native microalgae strain *Pseudokirchneriella* sp. LBA # 52.

Palm Oil Mill Effluent (POME) wastewater treatment ponds in agro industry



Collect point of Palm Oil Mill Effluent





Thank you very much for your attention

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